# **Pressure Measurement**

Fitttings

Shut-off valves for differential pressure transmitters

# 3-way and 5-way valve manifolds DN 5

#### Overview



The three-spindle and five-spindle valve manifolds DN 5 (7MF9410-1../-3..) are used to shut off the differential pressure lines and to check the transmitter zero.

In addition, the five-way valve manifold permits blowing out of the differential pressure lines.

# Benefits

- Available for aggressive and non-aggressive liquids and gases
- Max. working pressure 420 bar (6092 psi), with version for oxygen max. 100 bar (1450 psi)

# Application

The 3-way and 5-way valve manifolds are available in versions for aggressive and non-aggressive liquids and gases.

Mounting plates are available for wall mounting, for securing to mounting racks or for pipe mounting.

# Design

The process connection of the 3-way and 5-way valve manifolds is a pipe union with ferrule.

Both valve manifolds have 2 flange connections for connecting a pressure transmitter.

In addition, the five-way valve manifold has 2 blow-out connections.

Depending on the version the valve manifold has either 3 or 5 valves, each with an internal spindle thread.

# Materials used

	For non-aggressive liquids and gases		For aggressive liquids and gases				
Component	Material	Mat. No.	Material	Mat. No.			
Housing	P250GH	1.0460	X 6 CrN-	1.4571/			
Head parts	C 35	1.0501	iMoTi17 12 2	316Ti			
Spindles	X 12 CrMoS 17	1.4104					
Cones	X 35 CrMo 17 hardened and tempered	1.4122					
Valve seats	X 6 CrNiMoTi 17 12 2	1.4571/ 316Ti					
Packings	PTFE	-	PTFE	-			

#### Function

- Shutting off the differential pressure lines
- Checking the pressure transmitter zero
- In addition, the five-way valve manifold permits blowing out of the differential pressure lines.

Selection and Ordering data	Article No.	
3-way valve manifold DN 5	7MF9410-	
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
For flanging to pressure transmitters for differential pressure, process connection: Pipe union with ferrule, max. working pressure 420 bar (6092 psi), weight 2.9 kg (order accessory set and mounting plate with Order code), without certificate		
• for non-aggressive liquids and gases	1 E	
• for aggressive liquids and gases	1 F	
5-way valve manifold DN 5		
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	1 E 1 F	
For flanging to pressure transmitters for differential pressure, process connection: Pipe union with ferrule, max. working pressure 420 bar (6092 psi), weight 4.4 kg (order accessory set and mounting plate with Order code), without certificate		
• for non-aggressive liquids and gases	3 E	
• for aggressive liquids and gases	3 F	
Accessories		
Factory test certificate EN 10204–2.2	7MF9000-8AB	
Material acceptance test certificate EN 10204-3.1	7MF9000-8AD	

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Further designs <sup>1)</sup>		
Please add "-Z" to Article No. and specify Order code.		
Accessory set to EN		
(required for flanging, weight 0.2 kg)		
4x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 <sup>1</sup> / <sub>8</sub> inch to ASME B18.2; chromized steel 2x flat gaskets made of PTFE, max. permissible 420 bar (6092 psi), 80 °C (176 °F)	B31	7MF9010-5CC
4x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 <sup>1</sup> / <sub>8</sub> inch to ASME B18.2; chromized steel 2x O-rings to DIN 3771, 20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi), 120 °C (248 °F)	B34	7MF9410-5CA
Accessory set to DIN <sup>2)</sup>		
(required for flanging, weight 0.2 kg) 4x screws M10x55 to DIN EN 24014; chromized steel 4x washers Ø 10.5 mm to DIN 125; 2x flat gaskets made of PTFE, max. permissible 420 bar (6092 psi), 80 °C (176 °F)		
Standard design	B11	7MF9010-6AD
Version for oxygen	B15	7MF9010-6AE
4x screws M10x55 to DIN EN 24014; chromized steel 4x washers Ø 10.5 mm to DIN 125; 2x O-rings to DIN 3771, 20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi), 120 °C (248 °F)	B16	7MF9010-6CC
Mounting plate		
for valve manifold, made of electrogalvanized sheet-steel for wall mounting or for securing on rack (72 mm grid), weight 0.5 kg Scope of delivery:  1 mounting plate with bolts for mounting on valve manifold	M11	7MF9006-6EA
for pipe mounting, weight 0.7 kg	M12	7MF9006-6GA
Scope of delivery: 1x mounting plate M11, 2x pipe brackets with nuts and washers (for pipe with max. Ø 60.3 mm)		
valve manifold 100 bar		
suitable for oxygen		
for 7MF9410-1F	S13	
for 7MF9410-3F	S14	
NACE MR-0175-certified	D07	
incl. acceptance test certificate 3.1 to EN 10204 (only available for version 7MF9410-1FA and -3FA)		

<sup>1)</sup> When ordering accessory set or mounting together with the valve manifolds, please use Order code; otherwise use Article No.

# Accessories

# Accessory set for 3-way and 5-way valve manifold DN 5 for flanging

- B31: 4 screws <sup>7</sup>/<sub>16</sub>-20 UNF x 2<sup>1</sup>/<sub>8</sub> inch to ASME B18.2.1, 2 flat gaskets
- B34: 4 screws  $^{7}/_{16}$ -20 UNF x  $2^{1}/_{8}$  inch to ASME B18.2.1, 2 O-rings (FPM 90)
- B11: 4 screws M10x55 to DIN EN 24014, 4 washers, 2 flat gaskets
- B15 (suitable for oxygen): 4 screws M10x55 to DIN EN 24014, 4 washers, 2 flat gaskets
- B16: 4 screws M10x55 to DIN EN 24014, 4 washers, 2 O-rings (FPM 90)

Washers Ø 10.5 to DIN 125

Flat gaskets made of PTFE, max. 420 bar (6092 psi), 80  $^{\circ}$ C (176  $^{\circ}$ F)

O-ring to DIN 3771, 20 x 2.65 – S – FPM90, max. 420 bar (6092 psi), 120 °C (248 °F)

Note: M10 screws only permissible up to PN 160 (2320 psi)!

#### Mounting plate

Made of electrogalvanized sheet-steel

- M11: For wall mounting or for securing on rack (72 mm grid) Scope of delivery:
  - 1 mounting plate 7MF9006-6EA with bolts for mounting on valve manifold
- M12: For pipe mounting Scope of delivery:
  - 1 mounting plate M11
  - 2 pipe brackets with nuts and washers for pipes with max.
     Ø 60.3 mm

#### Valve manifold 100 bar, suitable for oxygen

S12: Only in combination with versions for aggressive liquids and gases

<sup>&</sup>lt;sup>2)</sup> Flange connections to DIN 19213 only permissible up to PN 160 (2321 psi)

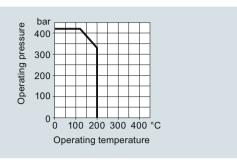
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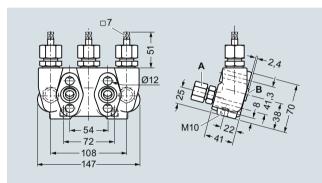
# 3-way and 5-way valve manifolds DN 5

# Characteristic curves



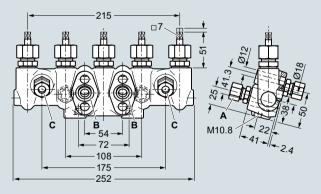
Permissible operating pressure as a function of the permissible operating temperature

# Dimensional drawings



- A Process connection (e.g. on primary device): Pipe union with ferrule, diameter 12 mm, S series to DIN 2353
- B Transmitter connection: Flange connection to EN 61518, form A Valve design: internal spindle thread

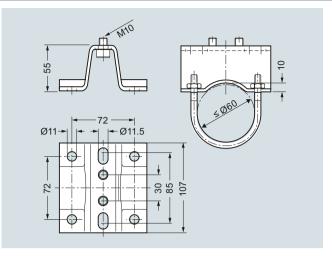
3-way valve manifold DN 5 (7MF9410-1..), dimensions in mm



- A Process connection (e.g. on primary device): Pipe union with ferrule, diameter 12 mm, S series to DIN 2353
- B Transmitter connection: Flange connection to IEC 61518, form A
- C Blow-out connection: Pipe union with ferrule, diameter 12 mm, S series to DIN 2353

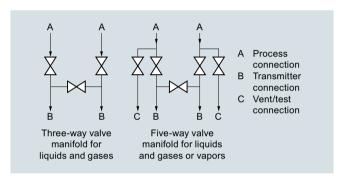
Valve design: internal spindle thread

5-way valve manifold DN 5 (7MF9410-3..), dimensions in mm



Mounting plate 7MF9006-6.. (M11, M12) for valve manifold, dimensions in mm

# Schematics



3-way and 5-way valve manifolds, connections