#### **Pressure Measurement**

**Fitttings** 

Shut-off valves for differential pressure transmitters

## Valve manifold combination DN 5/DN 8

#### Overview



The valve manifold combination DN 5/DN 8 (7MF9416-6..) is for pressure transmitters for differential pressure.

The combination is used to shut off and blow out differential pressure lines and to test the pressure transmitter zero.

In the designs with a test connection, a test device can be connected to test the pressure transmitter characteristic.

#### Benefits

• Max. working pressure 420 bar (6092 psi)

## Application

The valve manifold combination DN 5/DN 8 is designed for vapors.

#### Design

The valve manifold combination DN 5/DN 8 has a process connection with welding pins.

The connection for the pressure transmitter is designed as as flange connection, while the blow-out connection is designed as a pipe union with ferrule.

The manifold valves have an internal spindle thread, while the blow-out valves have an external spindle thread.

The optional test connections are M20x1.5.

#### Materials used

materiale deed									
		Valve manifold DN 5		Blow-out valves DN 8					
	Component	Material	Mat. No.	Material	Mat. No.				
	Housing	P250GH	1.0460	16 Mo 3	1.5415				
	Head parts	C 35	1.0501	21 CrMo V57	1.7709				
	Spindles	X 12 CrMoS 17	1.4104	X 20 Cr 13	1.4021				
	Cones	X 35 CrMo 17	1.4122	X 35 CrMo 17 hardened and tem- pered	1.4122				
	Valve seats	X 6 CrNiMoTi	1.4571/316Ti	X 20 Cr 13	1.4021				
	Packings	PTFE	-	Pure graphite	-				
	Welding pins	-	-	16 Mo 3	1.5415				

#### Function

- Shutting off the differential pressure lines
- Blowing out the differential pressure lines
- Checking the pressure transmitter zero

As an option it is possible to order a version with a test connection, to which a test device for checking the transmitter characteristic can be connected.

Selection and Ordering data	Article No.	
Valve manifold combination DN 5/DN 8 for $\nearrow$ vapors	7MF9416-6	<b>A</b>
☐ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
For flanging to pressure transmitters for differential pressure, max. working pressure 420 bar (6092 psi), also available in stainless steel on request (order accessory set with Order code), without certificate		
• without test connection		С
• with test connection M20 × 1.5		D
Accessories		
Factory test certificate EN 10204-2.2	7MF9000-8AB	
Material acceptance test certificate EN 10204-3.1	7MF9000-8AD	

	Selection and Ordering data	Order code	Article No.
	Further designs <sup>1)</sup>		
	Please add "-Z" to Article No. and specify Order code.		
	Accessory set to EN (required for flanging, weight 0.2 kg)		
	4x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 <sup>1</sup> / <sub>8</sub> inch to ASME B18.2; chromized steel 2x O-rings to DIN 3771, 20 x 2.65 - S - FPM90, max. permiss-ble 420 bar (6092 psi), 120 °C (248 °F)	B34	7MF9410-5CA
	Accessory set to DIN <sup>2)</sup> (required for flanging, weight 0.2 kg)		
	4x screws M10x55 to DIN EN 24014; chromized steel 4x washers Ø 10.5 mm to DIN 125; 2x O-rings to DIN 3771, 20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi), 120 °C (248 °F);Flange connection to DIN 19213 only permissible up to PN 160!	B16	7MF9010-6CC
	4)		

- 1) When ordering accessory set together with the valve manifold combination, please use Order code; otherwise use Article No.
- <sup>2)</sup> Flange connections to DIN 19213 only permissible up to PN 160 (2321 psi)

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## Accessories

# Accessory set for valve manifold combination DN 5/DN 8 for flanging

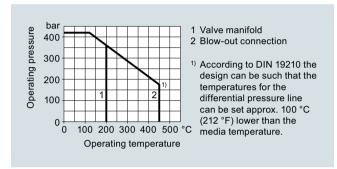
- B34: 4 screws  $^{7}/_{16}$ -20 UNF x  $^{21}/_{8}$  inch to ASME B18.2.1, 2 O-rings (FPM 90)
- B16: 4 screws M10x55 to DIN EN 24014, 4 washers, 2 O-rings (FPM 90)

Washers Ø 10.5 to DIN 125

O-ring to DIN 3771,  $20 \times 2.65 - S - FPM90$ , max. 420 bar (6092 psi),  $120 \, ^{\circ}\text{C}$  (248  $^{\circ}\text{F}$ )

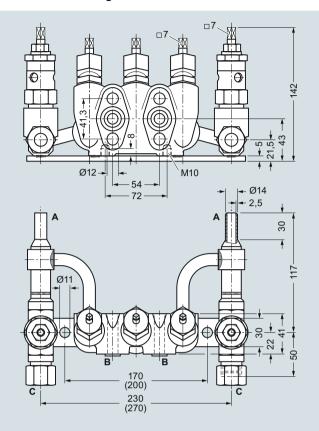
Note: M10 screws only permissible up to PN 160 (2321 psi)!

#### Characteristic curves



Permissible operating pressure as a function of the permissible operating temperature

# Dimensional drawings



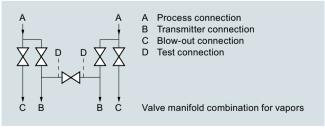
- A Process connection (e.g. on primary device): Welding pin
- B Transmitter connection: Flange connection to EN 61518, form A
- C Blow-out connection: Pipe union with ferrule, diameter 14 mm, S series to DIN 2353

Valve design:

- Manifold valves: internal spindle thread
- Blow-out valves: external spindle thread

Valve manifold combination DN 5/DN 8 (7MF9416-6C.), dimensions in mm (deviating dimensions for 7MF9416-6D. shown in brackets)

## Schematics



Valve manifold combination DN 5/DN 8, connections