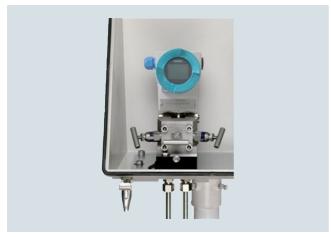
## **Pressure Measurement**

Fitttings

Shut-off valves for differential pressure transmitters

# 2-, 3- and 5-spindle valve manifolds for installing in protective boxes

### Overview



The 2-spindle, 3-spindle and 5-spindle valve manifolds (7MF9412-1...) are used to shut off the differential pressure lines and to check the transmitter zero.

The five-spindle valve manifold permits venting on the transmitter side and checking of the transmitter characteristic.

These valve manifolds are preferentially used when mounting in protective boxes. In addition, they can also be used for wall, frame or pipe mounting together with the mounting bracket.

Transmitters of the DS series can be operated and read from the front when using these valve manifolds.

# Application

The valve manifolds DN 5 are designed for liquids and vapors and for installing in protective boxes.

Each is available in a version for oxygen on request

## Design

All versions of the spindle manifolds have a process connection  $\frac{1}{2}$ -14 NPT.

The connection for the pressure transmitter is always designed as a flange connection to IEC 61518/DIN EN 61518, Form A.

The 2-spindle and the 5-spindle valve manifold have in addition a vent and test connection  $^{1}\!4$ -18 NPT.

The valves have an external spindle thread.

## Materials used

Components	Material	Mat. No.
Housing	X 2 CrNiMo 17 13 2	1.4404/316L
Cones	X 6 CrNiMoTi 17 12 2	1.4571/316Ti
Spindles	X 2 CrNiMo 18 10	1.4404/316L
Head parts	X 5 CrNiMo 18 10	1.4401/316
Packings	PTFE	-

# Functions

Functions of all valve manifolds:

- Shutting off the differential pressure lines
- Checking the pressure transmitter zero

Additional functions of the 2-spindle and 5-spindle valve manifolds through the vent and test connection:

- Venting on the transmitter side
- Checking the pressure transmitter characteristic

Selection and Ordering data	Article No.		
Valve manifolds DN 5 for mounting in protective boxes	7 MF9412-		
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.			
for liquids and gases for flanging to pressure transmitters for absolute and differential pressure Material: stainless steel, mat. No: 1.4404/316L max. working pressure 420 bar (6092 psi) (order accessory set with Order code), without certificate			
• 2-spindle valve manifold with rotatng sleeve $6\%$	1 B		
2-spindle valve manifold with flange connection	1 C		
3-spindle valve manifold	1 D		
• 5-spindle valve manifold	1 E		
Accessories			
Factory test certificate EN 10204–2.2	7MF9000-8AB		
Material acceptance test certificate EN 10204-3.1	7MF9000-8AD		

Selection and Ordering data	Order code	Article No.
Further designs <sup>1)</sup>		
Please add "-Z" to Article No. and specify Order code.		
Accessory set to EN (connection between valve manifold and pressure transmitter)		
for valve manifold 7MF9412-1C.		
2x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 inch to ASME B18.2.1; chromized steel 1x O-ring to DIN 3771, 20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi), 120 °C (248 °F)	F32	7MF9412-6CA
2x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 inch to ASME B18.2.1; chromized steel 1x gasket made of PTFE, max. permissible 420 bar (6092 psi), 80 °C (176 °F) <sup>2</sup> )	F35	7MF9412-6DA
for valve manifold 7MF9412–1D and -1E.		
4x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 inch to ASME B18.2.1; chromized steel 2x O-rings to DIN 3771, 20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi), 120 °C (248 °F) <sup>2)</sup>	F34	7MF9412-6GA
4x screws <sup>7</sup> / <sub>16</sub> -20 UNF x 2 inch to ASME B18.2.1; chromized steel 2x flat gaskets made of PTFE, max. permissible 420 bar (6092 psi), 80 °C (176 °F) <sup>2)</sup>	F36	7MF9412-6HA

# Shut-off valves for differential pressure transmitters

2-, 3- and 5-spindle valve manifolds for installing in protective box				
Selection and Ordering data	Order code	Article No.	Accessories	
Further designs <sup>1)</sup>				
Please add "-Z" to Article No. and specify Order code.			Accessory set for 2-, 3- and 5-spindle valve manifolds (Connection between valve manifold and transmitter)	
Accessory set to DIN			2-spindle valve manifold DN 5 with flange connection	
(connection between valve manifold and pressure transmitter)			<ul> <li>F32: 2 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 1 O Ring (FPM90)</li> </ul>	
For valve manifold 7MF9412–1C.  2x screws M10x50 to DIN EN 24014;	F12	7MF9412-6AA	<ul> <li>F35: 2 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 1 flat-gasket</li> </ul>	
chromized steel 2x washers Ø 10.5 mm to DIN 125; 1x O-ring to DIN 3771,			<ul> <li>F12: 2 screws M10x50 to DIN EN 24014, 2 washers, 1 O-ring (FPM90)</li> </ul>	
20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi),			<ul> <li>F15: 2 screws M10x50 to DIN EN 24014, 2 washers, 1 flat gasket</li> </ul>	
120 °C (248 °F) <sup>2)</sup>	E16	7ME0412 6DA	3-spindle and 5-way valve manifold DN 5	
2x screws M10x50 to DIN EN 24014; chromized steel 2x washers Ø 10.5 mm to DIN 125;	F15	7MF9412-6BA	• F34: 4 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 2 O-rings (FPM90)	
1x gasket made of PTFE, max. permissible 420 bar (6092 psi), 80 °C (176 °F) <sup>2)</sup>			<ul> <li>F36: 4 screws 7/16 20 UNF x 2 inch toASME B 18.2.1, 2 flat-gaskets</li> </ul>	
For valve manifold 7MF9412–1D and -1E.			<ul> <li>F14: 4 screws M10x50 to DIN EN 24014, 4 washers, 2 O-rings (FPM90)</li> </ul>	
4x screws M10x50 to DIN EN 24014; chromized steel	F14	7MF9412-6EA	<ul> <li>F16: 4 screws M10x50 to DIN EN 24014, 4 washers, 2 flat-gaskets</li> </ul>	
4x washers Ø 10.5 mm to DIN 125; 2x O-rings to DIN 3771,			Washers Ø 10.5 to DIN 125	
20 x 2.65 - S - FPM90, max. permissble 420 bar (6092 psi), 120 °C (248 °F) <sup>2)</sup>			Flat-gaskets made of PTFE, max. 420 bar (6092 psi), 80 °C (176 °F)	
4x screws M10x50 to DIN EN 24014; chromized steel	F16	7MF9412-6FA	O-ring to DIN 3771, 20 x 2.65 - S - FPM90; max.420 bar (6092 psi), 120 °C (248 °F)	
4x washers Ø 10.5 mm to DIN 125; 2x flat gaskets made of PTFE, max. permissible 420 bar (6092 psi), 80 °C (176 °F) <sup>2)</sup>			<b>Note:</b> Flange connections with M10 screws only permissible up to PN 160 (2321 psi)!	
Mounting bracket			Mounting bracket for wall mounting or for securing to	
required for wall mounting or for securing to mounting rack, with bolts			mounting rack	
for mounting on valve manifold			With bolds for mounting on valve manifold	
<ul> <li>for valve manifolds 7MF9412-1B. and -1C.</li> </ul>	M14	7MF9006-6LA	M14: For 2-spindle valve manifold DN 5	
• for valve manifold 7MF9412-1D.	M17	7MF9006-6NA	<ul> <li>M17: For 3-spindle valve manifold DN 5</li> </ul>	
• for valve manifold 7MF9412-1E.	M18	7MF9006-6NA 7MF9006-6PA	<ul> <li>M18: For 5-spindle valve manifold DN 5</li> </ul>	
Mounting clip	WITO	71VIF9000-0FA	Mounting clips (2 off)	
2 off, to secure mounting bracket to pipe	M16	7MF9006-6KA	<ul> <li>M16: For securing the mounting brackets M14, M17 and M18 to pipe</li> </ul>	
Valve manifold 100 bar			Valve manifold 100 bar, suitable for oxygen	
Oil- and grease-free cleaning for	S12: For 2-spindle valve manifold DN 5			
oxygen applications, max. pressure PN 100 (1450 psi) and max. tem- perature 60 °C (140 °F)			<ul> <li>S13: For 3-spindle valve manifold DN 5</li> <li>S14: For 5-spindle valve manifold DN 5</li> </ul>	
• for valve manifolds 7MF9412-1B. and -1C.	S12 Characteristic curves			
• for valve manifold 7MF9412-1D.	S13		har	
• for valve manifold 7MF9412-1E.	S14		9 bar 420 bar (6092 psi) at 120 °C (248 °F)	
NACE MR-0175-certified incl. acceptance test certificate 3.1 to EN 10204	D07		420 bar (6092 psi) at 120 °C (248 °F) 350 bar (5076 psi) at 200 °C (392 °F)	

When ordering accessory set or mounting together with the valve manifolds, please use Order code; otherwise use Article No.

#### Accessories

#### Accessory set for 2-, 3- and 5-spindle valve manifolds (Connection between valve manifold and transmitter)

- F32: 2 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 1 O Ring (FPM90)
- F35: 2 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 1 flat-gasket
- F12: 2 screws M10x50 to DIN EN 24014, 2 washers, 1 O-ring (FPM90)
- F15: 2 screws M10x50 to DIN EN 24014, 2 washers, 1 flat gasket

#### 3-spindle and 5-way valve manifold DN 5

- F34: 4 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 2 O-rings (FPM90)
- F36: 4 screws 7/16 20 UNF x 2 inch to ASME B 18.2.1, 2 flat-gaskets
- F14: 4 screws M10x50 to DIN EN 24014, 4 washers, 2 O-rings (FPM90)
- F16: 4 screws M10x50 to DIN EN 24014, 4 washers, 2 flat-gaskets

#### Mounting bracket for wall mounting or for securing to mounting rack

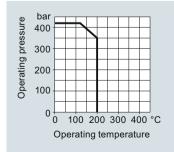
- M14: For 2-spindle valve manifold DN 5
- M17: For 3-spindle valve manifold DN 5
- M18: For 5-spindle valve manifold DN 5

#### Mounting clips (2 off)

#### Valve manifold 100 bar, suitable for oxygen

- S12: For 2-spindle valve manifold DN 5
- S13: For 3-spindle valve manifold DN 5
- S14: For 5-spindle valve manifold DN 5

# Characteristic curves



Permissible operating pressure as a function of the permissible operating temperature

Update April 2020

Flange connections with M10 screws only permissible up to PN 160 (2321 psi)!

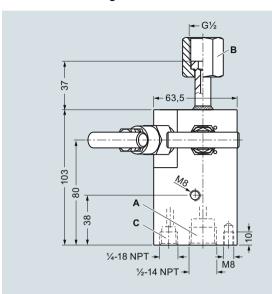
## **Pressure Measurement**

Fitttings

Shut-off valves for differential pressure transmitters

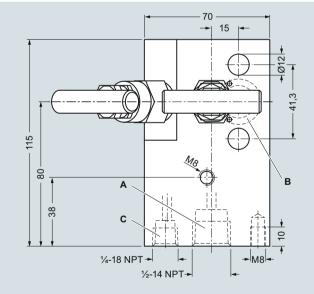
# 2-, 3- and 5-spindle valve manifolds for installing in protective boxes

## Dimensional drawings



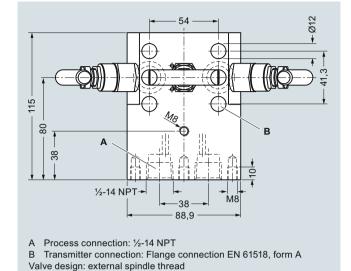
- A Process connection: 1/2-14 NPT
- B Transmitter connection: Nipple to DIN 16284, G½, SW 27
- C Vent / test connection: 1/4-18 NPT

2-spindle valve manifold DN 5 (7MF9412-1B..) with rotating sleeve, dimensions in  $\ensuremath{\mathsf{mm}}$ 

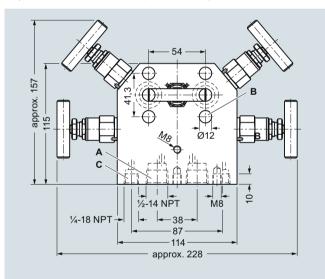


- A Process connection: ½-14 NPT
- B Transmitter connection: Flange connection to EN 61518, form A
- C Vent / test connection: 1/4-18 NPT Valve design: external spindle thread

2-spindle valve manifold DN 5 (7MF9412-1C..), dimensions in mm



3-spindle valve manifold DN 5 (7MF9412-1D..), dimensions in mm



- A Process connection: 1/2-14 NPT
- B Transmitter connection: Flange connection to EN 61518, form A
- C Vent / test connection: ¼-18 NPT Valve design: external spindle thread

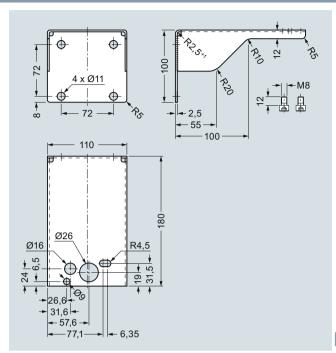
5-spindle valve manifold DN 5 (7MF9412-1E..), dimensions in mm

## **Pressure Measurement**

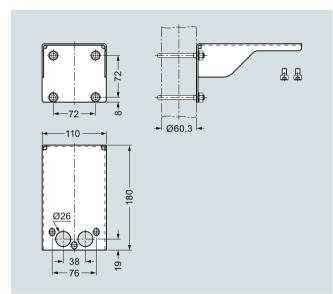
**Fitttings** 

Shut-off valves for differential pressure transmitters

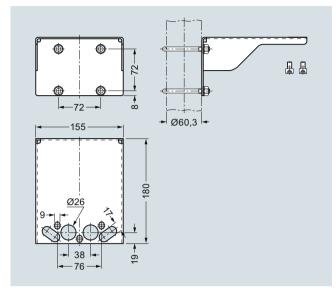
# 2-, 3- and 5-spindle valve manifolds for installing in protective boxes



Mounting bracket (7MF9006-6LA)/(M14) for 2-spindle valve manifold, dimensions in mm

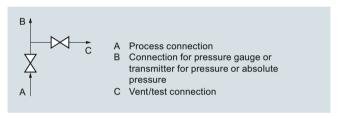


Mounting bracket (7MF9006-6NA)/(M17) for 3-spindle valve manifold, dimensions in mm

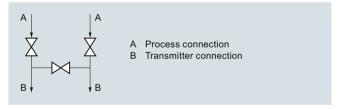


Mounting bracket (7MF9006-6PA)/(M18) for 5-spindle valve manifold, dimensions in mm

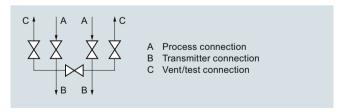
## Schematics



2-spindle valve manifold DN 5 (with rotating sleeve  $G\/\/_2$  or flange connections.



3-spindle valve manifold DN 5, connections



5-spindle valve manifold DN 5, connections