

**Overview**

The complete flowmeter system SITRANS FC330 can be ordered for standard, hygienic or NAMUR service.

The flowmeter is based on the latest developments within digital signal processing technology – engineered for high measuring performance:

- Fast response to rapid changes in flow
- Fast dosing applications
- High immunity against process noise
- High turndown ratio of flowrates
- Suitable for liquid and gas service
- Easy to install, commission and maintain

FC330 is available with current output HART 7.5, Modbus RS485 RTU, PROFIBUS DP or PROFIBUS PA as standard on Channel 1. Additional functions can be freely configured for analog, pulse, frequency, relay or status output or binary input.

The transmitter comes with a user-configurable graphical display and SensorFlash, a micro SD card for configuration backup, firmware update and data storage.

The SITRANS FC330 flowmeter system consists of a SITRANS FCS300 sensor and a SITRANS FCT030 transmitter.

**Benefits**

- It is compact and light, fitting neatly into dense piping arrangements
- Easy maintenance because modules can be exchanged rapidly
- Effective separation of measurement from plant vibration
- Highly secure operation in safety critical applications
- Non-volatile memory of all setup and operation data
- Reliable measurements due to high signal to noise ratio
- Secure, digital transfer of measurement data from the sensor
- Short overall length; easy drop-in replacement into most existing installations

# Flow Measurement

## SITRANS F C

### Flowmeter SITRANS FC330

#### Technical specifications

|   |  |  |  |
|---|--|--|--|
| <b>Sizes</b>  | DN 15 (½")<br>DN 25 (1")<br>DN 50 (2")<br>DN 80 (3")<br>DN 100 (4")<br>DN 150 (6") | <b>Process connections</b>                                 | EN 1092-1 B1, EN 1092-1 B2,<br>EN 1092-1 D,<br>ANSI/ASME B16.5, JIS B 2220<br>ASME B1.20 (NPT) female pipe<br>thread, ISO228-1 G female pipe<br>thread (BSPP)        |
| <b>Accuracy</b>   | ± 0.10 % or 0.20 % for liquids<br>additional ± 0.40 for gases                      | • Flanges  | DIN 11851, SMS 1145  |
| <b>Repeatability</b>  | ± 0.05 %   | • Pipe threads   | DIN 32676 serie A  |
| <b>Flow range (liquids)</b><br>(water @ 1 bar pressure loss)<br>(Q <sub>nom</sub> ) |  | • Hygienic threads   |  |
| • DN 15   | 4 500 kg/h (163.3 lb/min)  | • Hygienic clamps  |  |
| • DN 25   | 20 500 kg/h (753.2 lb/min)   |  |  |
| • DN 50   | 49 000 kg/h (1 800 lb/min)   |  |  |
| • DN 80   | 122 000 kg/h (4 483 lb/min)  |  |  |
| • DN 100  | 273 000 kg (10 031 lb/min)   |  |  |
| • DN 150  | 459 200 kg/h (16 873 lb/min)   |  |  |
| <b>Architecture</b>   | Compact or remote configuration  | <b>Approvals</b>   |  |
| <b>Display</b>  | Full graphical display, 240 x 160 pixels<br>with selection of 6 languages          | • Hazardous area (zone 1)                                  | ATEX, IECEEx, EAC Ex, CSA,<br>cCSAus (NEPSI, INMETRO, EAC<br>(in preparation)  |
| <b>Power supply</b>   | 20 ... 27 V DC ± 10%;<br>100 ... 240 V AC ± 10 %,<br>47 ... 63 Hz ± 10 %           | • Pressure equipment                                       | PED, CRN (in preparation)  |
| <b>Weight</b>   | 4.6 ... 212 kg   | • Hygienic   | EHEDG (DN 25 ... DN 80)<br>(in preparation)  |
| <b>Material</b>   |  | • Custody transfer   | OIML R 117, NTEP (in preparation)  |
| • Sensor  | 316L stainless steel or Nickel Alloy C4  | • Operational safety (compact<br>system only NAMUR 7ME471) | SIL 2 Single (in preparation)<br>SIL 3 Redundant system (in prepa-   |
| - Wetted parts  | 304 stainless steel  |  | ration)  |
| - Enclosure   | Aluminum with corrosion-resistant<br>coating                                       | <b>NAMUR</b>   | NAMUR-compliant (e.g. NE 21,<br>NE 41, NE 107 and NE 132)  |
| • Transmitter   |  | <b>I/O</b>   | Up to 4 channels combining ana-<br>log, relay or digital outputs and<br>binary input   |
| <b>Enclosure rating</b>   | IP67   | <b>Communication</b>                                       | HART<br>PROFIBUS PA<br>PROFIBUS DP<br>Modbus RTU (RS 485)  |
| <b>Pressure ratings</b>   |  | <b>EMC performance</b>                                     |  |
| • Measuring tubes   |  | Emission   | EN 55011/CISPR-11 (Class A)  |
| - 316L  | 100 bar (1450 psi)   | Immunity   | EN/IEC 61326-1 (Industry)  |
| - Nickel Alloy C4 (DN 15 ... 50)  | 100 bar (1450 psi)   | <b>Mechanical load</b>                                     | 18 to 400 Hz random<br>The flow meter will mechanically tol-<br>erate 3.17 g RMS in all directions.<br>Flow accuracy cannot be guaran-<br>teed under all conditions. |
| • Sensor enclosure  | No pressure containment  |  |  |
| <b>Temperature ratings</b>  |  |  |  |
| • Process medium  | -50 ... +205 °C (-58 ... +400 °F)  |  |  |
| • Ambient   | -40 ... +60 °C (-40 ... +140 °F) <sup>1)</sup>                                     |  |  |
| • Display   | -20 ... +60 °C (-4 ... +140 °F)  |  |  |

<sup>1)</sup> If operating outdoors, avoid direct sunlight, particularly in warm cli-  
matic regions.

**Selection and Ordering data**

**SITRANS FC330 Digital Coriolis flowmeter with SITRANS FCS300 standard flow sensor compact or remote mounting with FCT030 transmitter**

↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.

**Sensor size, connector size**

DN 15, DN 10 (1/2", 3/8")  
 DN 15, DN 15 (1/2", 1/2")  
 DN 15, DN 20 (1/2", 3/4")  
 DN 25, DN 20 (1", 3/4")  
 DN 25, DN 25 (1", 1")  
 DN 25, DN 40 (1", 1 1/2")  
 DN 50, DN 40 (2", 1 1/2")  
 DN 50, DN 50 (2", 2")  
 DN 50, DN 65 (2", 2 1/2")  
 DN 80, DN 65 (3", 2 1/2")  
 DN 80, DN 80 (3", 3")  
 DN 80, DN 100 (3", 4")  
 DN 100, DN 80 (4", 3")  
 DN 100, DN 100 (4", 4")  
 DN 100, DN 150 (4", 6")  
 DN 150, DN 100 (6", 4")  
 DN 150, DN 150 (6", 6")  
 DN 150, DN 200 (6", 8")

**Process connection**

EN 1092-1 B1, PN 16  
 EN 1092-1 B1, PN 40  
 EN 1092-1 B2, PN 63  
 EN 1092-1 B2, PN 100  
 EN 1092-1 D, PN 40  
 ASME B16.5 RF, class 150  
 ASME B16.5 RF, class 300  
 ASME B16.5 RF, class 600  
 ASME B16.5 RF, class 900 (p- and t-rating as class 600)  
 ASME B16.5 RF, class 1500 (p- and t-rating as class 600)  
 ISO 228-1G female pipe thread  
 ASME B1.20.1 NPT female pipe thread  
 DIN 11851 hygienic screwed  
 DIN 32676 (ISO) clamp serie A  
 SMS 1145 hygienic screwed  
 JIS B2220/10K  
 JIS B2220/20K  
 EN 1092-1, PN 16, NAMUR length  
 EN 1092-1, PN 40, NAMUR length

**Wetted parts material**

AISI 316L/1.4435/1.4404  
 AISI 316L/1.4435/1.4404 (polished)  
 Nickel-alloy C4

**Calibration/Accuracy class**

0.2 % flow, 10 kg/m<sup>3</sup> density  
 0.1 % flow, 2 kg/m<sup>3</sup> density  
 Standard fraction (with density 2 kg/m<sup>3</sup>)  
 Customer selected fraction

|  | Article No.    | Order code |
|--|----------------|------------|
|  | 7 ME 4 6 3 3 - |            |
|  |                | 3 F        |
|  |                | 3 G        |
|  |                | 3 H        |
|  |                | 3 K        |
|  |                | 3 L        |
|  |                | 3 N        |
|  |                | 4 B        |
|  |                | 4 C        |
|  |                | 4 D        |
|  |                | 4 J        |
|  |                | 4 K        |
|  |                | 4 L        |
|  |                | 5 M        |
|  |                | 5 N        |
|  |                | 5 Q        |
|  |                | 6 D        |
|  |                | 6 F        |
|  |                | 6 H        |
|  |                | A 0        |
|  |                | A 1        |
|  |                | A 2        |
|  |                | A 3        |
|  |                | A 5        |
|  |                | D 1        |
|  |                | D 2        |
|  |                | D 3        |
|  |                | D 4        |
|  |                | D 5        |
|  |                | E 1        |
|  |                | E 3        |
|  |                | F 1        |
|  |                | G 2        |
|  |                | K 1        |
|  |                | L 2        |
|  |                | L 4        |
|  |                | N 1        |
|  |                | N 2        |
|  |                | 1          |
|  |                | 2          |
|  |                | 3          |
|  |                | 0          |
|  |                | 1          |
|  |                | 8          |
|  |                | 9          |
|  |                | N O Y      |

# Flow Measurement

## SITRANS F C

### Flowmeter SITRANS FC330

#### Selection and Ordering data

**SITRANS FC330 Digital Coriolis flowmeter with SITRANS FCS300 standard flow sensor compact or remote mounting with FCT030 transmitter**

#### Mounting style, transmitter housing and material

None (replacement sensor)

Compact, IP67 fieldmount, aluminum

Remote, IP67 fieldmount, aluminum, M12

Remote, IP67 fieldmount, aluminum, T/Box

Remote, IP67, wall mount, aluminium

#### Ex approval (depending on variant)

Non-Ex

ATEX (zone 1)

IECEx (zone 1)

US (cCSAus), Div 1

Canada (cCSAus), zone 1

NEPSI (in preparation)

INMETRO (in preparation)

KCs (in preparation)

EAC (in preparation)

#### Local User Interface

None (replacement sensor, DSL only)

Blind

Graphical, 240 x 160 pxl

Article No.

Order code

|                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|----------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 7 ME 4 6 3 3 - | A | D | G | K | U | A | C | F | L | M | N | P | Q | U | 0 | 1 | 3 |
|----------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

#### Selection and Ordering data

Order code

#### Further designs

Please add "-Z" to Article No. and specify Order code(s).

#### Cable glands

None (replacement sensor)

Metric, no glands

Metric, Nylon, limited to -20 °C/-4 °F

Metric, brass/Ni plated

Metric, stainless steel

NPT, no glands

NPT, Nylon, limited to -20 °C/-4 °F

NPT, brass/Ni plated

NPT, stainless steel

Metric thread with M12 socket fitted

Order code

#### Software functions and CT approvals

None (replacement sensor)

Standard

CT OIML R 117 (in preparation)

CT NTEP (in preparation)

#### I/O configuration Ch1

No output channel

4 ... 20 mA HART Active/Passive (non-Ex)

Ca 4 ... 20 mA HART active (Ex)

Ca 4 ... 20 mA HART passive (Ex)

PROFIBUS PA

PROFIBUS DP (non-Ex)

Modbus RTU RS 485

|     |     |
|-----|-----|
| B10 | E00 |
| B11 | E02 |
| B31 | E06 |
| B52 | E07 |
|     | E10 |
|     | E11 |
|     | E14 |

#### Selection and Ordering data

Order code

#### I/O configuration Ch2, Ch3 and Ch4

None

F00

Non Ex: Sig O, None, None

F01

Non Ex: Sig O, Sig I/O, None

F02

Non Ex: Sig O, Sig I/O, Sig I/O

F03

Non Ex: Sig O, Sig I/O, R

F04

Non Ex: Sig O, R, R

F05

Non Ex: Sig O, R, None

F06

Ex: pSig O, None, None

F11

Ex: pSig O, pSig I/O, None

F12

Ex: pSig O, pSig I/O, pSig I/O

F13

Ex: pSig O, pSig I/O, R

F14

Ex: pSig O, R, R

F15

Ex: pSig O, R, None

F16

Ex: aSig O, None, None

F21

Ex: aSig O, aSig I/O, None

F22

Ex: aSig O, aSig I/O, aSig I/O

F23

Ex: aSig O, aSig I/O, R

F24

Ex: aSig O, R, R

F25

Ex: aSig O, R, None

F26

#### Notes on I/O configurations:

**a or p suffix:** The I/O module is selected at ordering with either active or passive function.

**Signal:** The output can be selected for Current (0 or 4 to 20 mA), frequency or pulse function in the menu.

**I:** Discrete status input to the flowmeter. Functions are selected in the menu including 'Freeze output', 'Reset totalizer' (only CH3&4).

**R:** Relay output for discrete status reporting. Function is selected in the menu, including 'Error', 'High flow warning'.

The MLFB structure for FC430 systems must be filled to **this level**, including "-Z" options A., B., E.. and F..

| <b>Selection and Ordering data</b>  |            | Order code | <b>Operating instructions for SITRANS FC330</b>  |                    |
|---|------------|------------|--|--------------------|
| <b>Add-on options and accessories</b>                                     |            |            | <b>Description</b>   | Article No.        |
| Please add "-Z" to Article No. and specify Order code(s).                 |            |            | English<br>• for firmware V 4.0 and onwards  | <b>A5E44030648</b> |
| <b>Certificates</b>   |            |            | German<br>• for firmware V 4.0 and onwards   | <b>TBD</b>         |
| Factory certificate to EN 10204 -2.2                                      | <b>C01</b> |            |  |                    |
| Material certificate EN 10204-3.1 with inspection                         | <b>C02</b> |            |  |                    |
| Material certificate EN 10204-3.2 with inspection                         | <b>C03</b> |            |  |                    |
| NACE MR0175/EN 10204-3.1  | <b>C04</b> |            |  |                    |
| Declaration of conformity certificate EN 10204-2.1                        | <b>C05</b> |            |  |                    |
| Inspection certificate EN 10204-3.1 incl. dimension and function test     | <b>C06</b> |            |  |                    |
| Inspection certificate EN 10204-3.1 with PMI                              | <b>C07</b> |            | All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/processinstrumentation/documentation">www.siemens.com/processinstrumentation/documentation</a> |                    |
| Pressure test acc. AD2000   | <b>C08</b> |            |  |                    |
| Test package (Pressure, NDT, WPS, WPQS)                                   | <b>C09</b> |            |  |                    |
| Inspection certificate to EN 10204 3.1/NDE-weld                           | <b>C10</b> |            |  |                    |
| Certificate of accuracy acc. EN 10204 2.1                                 | <b>C11</b> |            |  |                    |
| Inspection certificate to EN 10204 3.1 with PMI (including heat analysis) | <b>C12</b> |            |  |                    |
| <b>Customer selected calibration</b>                                      |            |            |  |                    |
| DN 15 ... 50: Multi-point (5 flows x 1 pass)                              | <b>D60</b> |            |  |                    |
| DN 15 ... 50: Multi-point (10 flows x 1 pass)                             | <b>D61</b> |            |  |                    |
| DN 80: Multi-point (5 flows x 1 pass)                                     | <b>D62</b> |            |  |                    |
| DN 80: Multi-point (10 flows x 1 pass)                                    | <b>D63</b> |            |  |                    |
| DN 100: Multi-point (5 flows x 1 pass)                                    | <b>D64</b> |            |  |                    |
| DN 100: Multi-point (10 flows x 1 pass)                                   | <b>D65</b> |            |  |                    |
| DN 150: Multi-point (5 flows x 1 pass)                                    | <b>D66</b> |            |  |                    |
| DN 150: Multi-point (8 flows x 1 pass)                                    | <b>D67</b> |            |  |                    |
| <b>Cable</b>  |            |            |  |                    |
| None  | <b>L50</b> |            |  |                    |
| 5 m (16.4 ft), standard with M12 connectors fitted                        | <b>L51</b> |            |  |                    |
| 5 m (16.4 ft), standard   | <b>L52</b> |            |  |                    |
| 10 m (32.8 ft) standard with M12 connectors fitted                        | <b>L55</b> |            |  |                    |
| 10 m (32.8 ft), standard, without plugs                                   | <b>L56</b> |            |  |                    |
| 25 m (82 ft), standard with M12 connectors fitted                         | <b>L59</b> |            |  |                    |
| 25 m (82 ft), standard, without plugs                                     | <b>L60</b> |            |  |                    |
| 50 m (164 ft), standard with M12 connectors fitted                        | <b>L63</b> |            |  |                    |
| 50 m (164 ft), standard, without plugs                                    | <b>L64</b> |            |  |                    |
| 75 m (246 ft), standard with M12 connectors fitted                        | <b>L67</b> |            |  |                    |
| 75 m (246 ft), standard, without plugs                                    | <b>L68</b> |            |  |                    |
| <b>Sensor options</b>   |            |            |  |                    |
| FCS300 Marine approval (in preparation)                                   | <b>S22</b> |            |  |                    |
| <b>SD-Card accessibility via USB</b><br>(not allowed in USA by Patent)    |            |            |  |                    |
| Mass storage enabled  | <b>S30</b> |            |  |                    |
| <b>Region-specific approvals and certificates</b>                         |            |            |  |                    |
| South Korea (KCC) (in preparation)  | <b>W28</b> |            |  |                    |
| <b>Additional data</b>  |            |            |  |                    |
| Please add "-Z" to Article No. and specify Order code(s) and plain text.  |            |            |  |                    |
| <b>Tag name</b>   |            |            |  |                    |
| Tag name plate, stainless steel   | <b>Y17</b> |            |  |                    |